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Pressure-Tolerant Sub-Systems for 6 000 m Deep-Sea Applications



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#### **Project Goal**

Development of concepts for pressure-tolerant electronic and mechatronic systems in deep-sea environments Project duration: July 2006 - December 2009

### Approach

- · novel design approach of a pressure-tolerant autonomous unmanned underwater vehicle (UUV)
- · test of pressure-tolerant electr. and mechatr. components
- evaluation of castings for electronic components
- · design, pressure tests and long-term sea water tests of pressure-tolerant assemblies

#### Conclusion

- · designated assemblies can go down to almost any diving depth
- · pressure-tolerant UUVs exhibit significant advantages like lightweight design and immensely reduced costs
- · flexible overall vehicle design with adaptable payload section serves for different tasks

# Vessel Design trim adjustment pressure buoyancy system maneuver titanium space system frame 6 000 m rated syntactic foam ABS fairings

## Technical Data

 diameter 0 55 m lenath 3 1 m 6 000 m depth rating · survey speed 4 kn 8 kn

· dry weight 300 kg 5.2 kWh · power supply payload 0.6 m

## **Applications**

- · ocean exploration and surveying
- · sea floor mapping
- · inspection of pipeline and cable routes
- · explorations for oil and
- · data collection as profiler

## **Adjustment of Trim Angle**

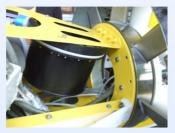
# **Applications**

- adjustment of pitch angle during vehicle dive cruises
- · fine tuning of static trim in case of installation of additional devices within vehicle
- · balancing in case of change in trim while using manipulators (grapplers)

# Characteristics

- pitch adjustment through shifting fluid with a density different from water
- seawater-proof
- · operational up to 600 bar ambient pressure
- · compensation of disturbances through
- · 15° attainable pitch in bow and stern direction





## **Pressure and Depth Control Sensor**

### **Applications**

- · measurement of hydrostatic pressure and temperature
- · depth control for underwater vehicles

#### Characteristics

- · highly integrated low cost and overall pressure tolerant device
- · small dimensions
- range 0 to 6 000 m
- accuracy 0.1 m
- temperature compensated 10 to 80°C
- · integrated microcontroller for pre- and
- · adaptable depth calculation algorithm
- · communication via RS-232, RS-422 or analogue signals
- PC-Interface





# **Maneuver System**



# Characteristics

Applications

movements

and charging

· vehicle turns and sidelong

• lateral water jet from two systems at the tips of bow and stern

· performance of docking maneuvers

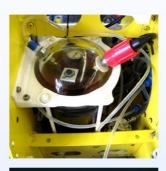
maintaining position relative to sea

floor despite cross currents

at docking stations for data transfer

- · seawater-proof and compact design
- 25 N thrust of each system
- water jet nozzle is 360° revolvable around longitudinal vehicle axis
- full 360° vehicle turn in approx. 45
- negligible contribution to vehicle drag coefficient

# **Buoyancy System**



## **Applications**

- vessel dive assistance through active buoyancy trim
- · control of designated depth
- compensation of changes in seawater
- · compensation of additional payload components

## Characteristics

- · highly efficient modular hydraulic design
- more than 6 000 m operation range
- · 700 W total power demand while deployed
- 26 N trim capacity
- expandable in tankage
- · fast control response to commands
- · fully controllable due to Ethernet TCP/IP
- simple and fast maintenance



